



WINSTAR Display Co.,Ltd.
華凌光電股份有限公司



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WEB: <https://www.winstar.com.tw> E-mail: sales@winstar.com.tw

SPECIFICATION

CUSTOMER : _____

MODULE NO.: WF102ATIAGDNN0#

<p>APPROVED BY:</p> <p>(FOR CUSTOMER USE ONLY)</p>	<p>PCB VERSION: _____</p> <p>DATA: _____</p>
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SALES BY	APPROVED BY	CHECKED BY	PREPARED BY
			葉虹蘭
ISSUED DATE: 2018/11/21			



RECORDS OF REVISION

DOC. FIRST ISSUE

VERSION	DATE	REVISED PAGE NO.	SUMMARY
0	2013/04/09		First issue
A	2014/06/11		Updata Rev.
B	2015/04/16		Add size & Surface. Modify Block Diagram
C	2015/04/27		Modify Reliability.
D	2016/01/06		Modify Block Diagram & Timing Characteristics.
E	2016/01/21		Modify Static electricity test
F	2016/08/10		Modify Vibration test.
G	2016/10/05		Modify Summary Add Aspect Ratio
H	2018/11/21		Add Uniformity

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1.Module Classification Information

W F 102 A T I A G D N N 0 #
 ① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩ ⑪ ⑫ ⑬

①	Brand : WINSTAR DISPLAY CORPORATION											
②	Display Type : F→TFT Type, J→Custom TFT											
③	Display Size : 10.2" TFT											
④	Model serials no.											
⑤	Backlight Type :	F→CCFL, White S→LED, High Light White					T→LED, White Z→Nichia LED, White					
⑥	LCD Polarize Type/ Temperature range/ Gray Scale Inversion Direction	A→Transmissive, N.T, IPS TFT C→Transmissive, N. T, 6:00 ; F→Transmissive, N.T,12:00 ; I→Transmissive, W. T, 6:00 K→Transflective, W.T,12:00 L→Transmissive, W.T,12:00 N→Transmissive, Super W.T, 6:00					Q→Transmissive, Super W.T, 12:00 R→Transmissive, Super W.T, O-TFT V→Transmissive, Super W.T, VA TFT W→Transmissive, Super W.T, IPS TFT X→Transmissive, W.T, VA TFT Y→Transmissive, W.T, IPS TFT Z→Transmissive, W.T, O-TFT					
⑦	A : TFT LCD B : TFT+SCREW HOLES+CONTROL BOARD C : TFT+ SCREW HOLES +A/D BOARD D : TFT+ SCREW HOLES +A/D BOARD+CONTROL BOARD E : TFT+ SCREW HOLES +POWER BOARD					F : TFT+CONTROL BOARD G : TFT+ SCREW HOLES H : TFT+D/V BOARD I : TFT+ SCREW HOLES +D/V BOARD J : TFT+POWER BD						
⑧	Resolution:											
	A	128160	B	320234	C	320240	D	480234	E	480272	F	640480
	G	800480	H	1024600	I	320480	J	240320	K	800600	L	240400
	M	1024768	N	128128	P	1280800	Q	480800	R	640320	S	480128
	T	800320	U	8001280	V	176220	W	1280398	X	1024250	Y	1920720
	Z	800200	2	1024324	3	7201280	4	19201200	5	1366768	6	1280320
⑨	D: Digital L : LVDS M:MIPI											
⑩	Interface:											
	N	Without control board			A	8Bit		B	16Bit		H	HDMI
	I	I2C Interface			R	RS232		S	SPI Interface		U	USB
⑪	TS:											
	N	Without TS			T	Resistive touch panel			C	Capacitive touch panel (G-F-F)		
	G	Capacitive touch panel (G-G)					C1	Capacitive touch panel (G-F-F)+OCA				
	C2	Capacitive touch panel (G-F-F)+OCR					G1	Capacitive touch panel (G-G)+OCA				
	G2	Capacitive touch panel (G-G)+OCR					B	CTP+GG+USB				
⑫	Version: X:Raspberry pi											
⑬	Special Code		#:Fit in with ROHS directive regulations									

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2.Summary

TFT 10.2" is a TN transmissive type color active matrix TFT liquid crystal display that use amorphous silicon TFT as switching devices. This module is a composed of a TFT_LCD module.

It is usually designed for industrial application and this module follows RoHs.

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3. General Specifications

Item	Dimension	Unit
Size	10.2	inch
Dot Matrix	800 x RGBx480(TFT)	dots
Module dimension	235 x 145.8 x 6.1	mm
Active area	222 x 132.48	mm
Dot pitch	0.0925 x 0.2775	mm
LCD type	TFT, Normally White, Transmissive	
View Direction	12 o'clock	
Gray Scale Inversion Direction	6 o'clock	
Aspect Ratio	16:9	
Backlight Type	LED ,Normally White	
With /Without TP	Without TP	
Surface	Anti-Glare	

*Color tone slight changed by temperature and driving voltage.

4. Absolute Maximum Ratings

Item	Symbol	Min	Typ	Max	Unit
Operating Temperature	TOP	-30	—	+85	°C
Storage Temperature	TST	-30	—	+85	°C

Note: Device is subject to be damaged permanently if stresses beyond those absolute maximum ratings listed above

1. Temp. $\leq 60^{\circ}\text{C}$, 90% RH MAX. Temp. $> 60^{\circ}\text{C}$, Absolute humidity shall be less than 90% RH at 60°C

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5. Electrical Characteristics

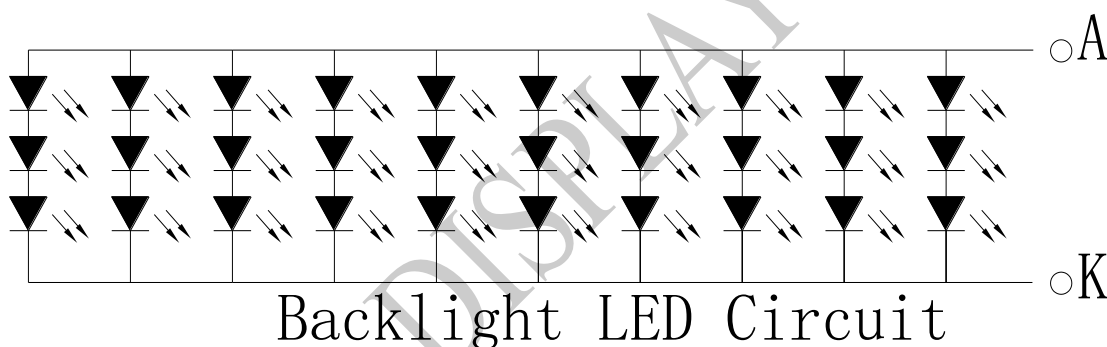
5.1. Operating conditions:

Item	Symbol	Condition	Min	Typ	Max	Unit
Supply Voltage	VCC	—	3.0	3.3	3.6	V
	AVDD	—	9.0	9.2	9.4	V
	VGH	—	15.3	16	16.7	V
	VGL	—	-7.7	-7.0	-6.3	V
Input signal voltage	VCOM	—	3.65	3.85	4.05	V
	V1~V7	—	0.4 AVDD	—	AVDD-0.1	V
	V8~V14	—	0.1	—	0.6AVDD	V

5.2. LED driving conditions

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
LED current	-	180	200	220	mA	-
Power Consumption	-	1512	1860	2310	mW	-
LED voltage	-	8.4	9.3	10.5	V	Note 1
LED Life Time	-	20,000	-	-	Hr	Note 2,3,4

Note 1 : There are 1 Groups LED



Note 2 : $T_a = 25\text{ }^\circ\text{C}$

Note 3 : Brightness to be decreased to 50% of the initial value

Note 4 : The single LED lamp case

6.DC CHARATERISTICS

Parameter	Symbol	Rating			Unit	Condition
		Min	Typ	Max		
Low level input voltage	V_{IL}	0	-	0.3VCC	V	
High level input voltage	V_{IH}	0.7VCC	-	VCC	V	

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7. Timing Characteristics

7.1. Timing Conditions

Symbol	Parameter	Min	Typ	Max	Unit
F _{dclk}	DCLK frequency	-	40	45	MHz
T _{cph}	DCLK cycle	22	25	-	ns
T _{cw}	DCLK pulse width	8	-	-	ns
T _{su}	Data set-up time	4	-	-	ns
T _{hd}	Data hold time	2	-	-	ns
T _{ld}	Time that the last data to LD	1	-	-	Tcph
T _{wld}	Pulse width of LD	2	-	-	Tcph
T _{lds}	Time that LD to STHL/R	5	-	-	Tcph
T _{psu}	POL set-up time	6	-	-	ns
T _{phd}	POL hold time	6	-	-	ns
F _{vclk}	CKV frequency	-	-	200	KHz
T _{rck}	CKV rise time	-	-	100	ns
T _{fck}	CKV falling time	-	-	100	ns
PWCLK	CKV pulse width	500	-	-	ns
T _{dh}	Horizontal display timing range	-	800	-	Tcph
T _h	Horizontal timing range	-	1056	-	Tcph
T _{suv}	STVU/D setup time	200	-	-	ns
T _{hdv}	STVU/D hold time	300	-	-	ns
T _{dt}	STVU/D delay time	-	-	500	ns
T _{do}	Driver output delay time	-	-	900	ns
T _{tih}	Output rise time	-	500	1000	ns
T _{thl}	Output falling time	-	400	800	ns
T _{wcl}	OEV pulse width	1	-	-	ns
T _{oe}	OEV to Driver output delay time	-	-	900	us
T _v	Horizontal lines per field	512	525	610	Line
T _{vd}	Vertical display timing range	-	480	-	Line

7.2. Timing Diagram1

<EDGSL="0",Default>

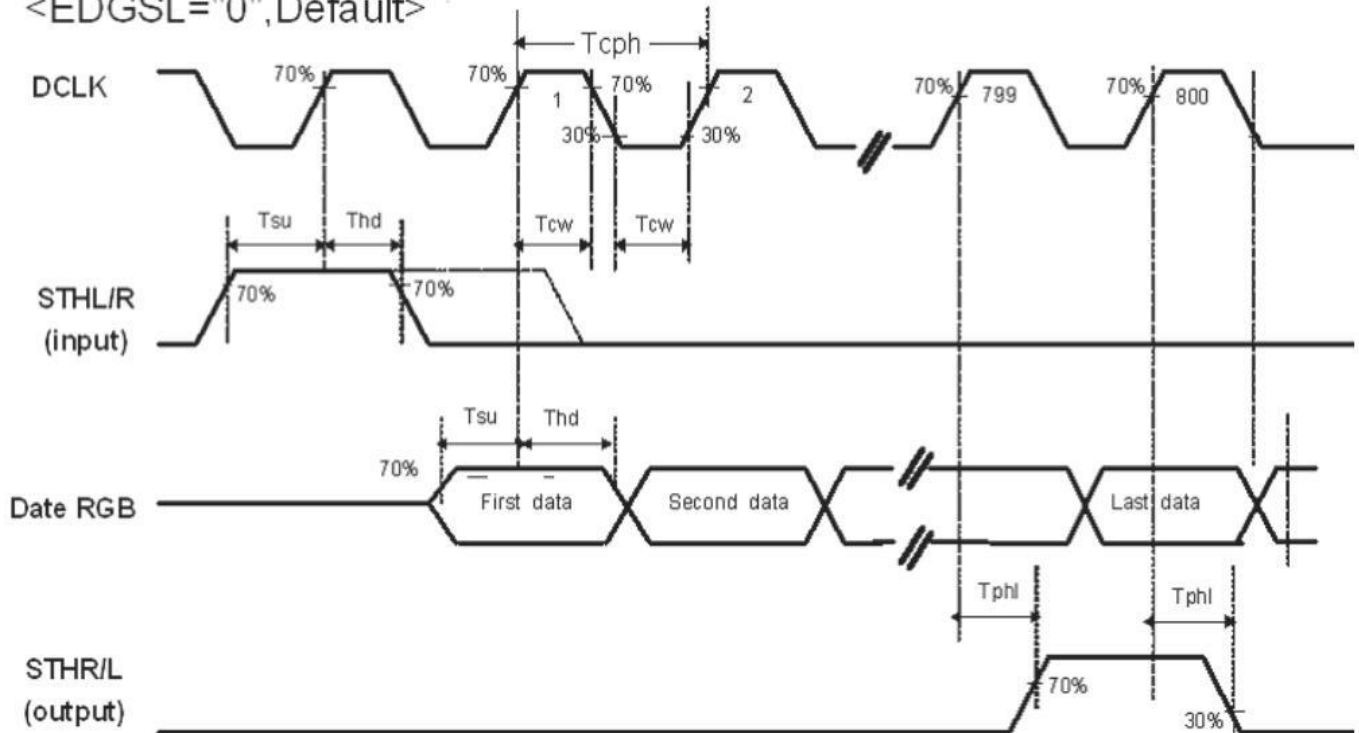


Fig.1 operation model 1

< EDGSL ="1">

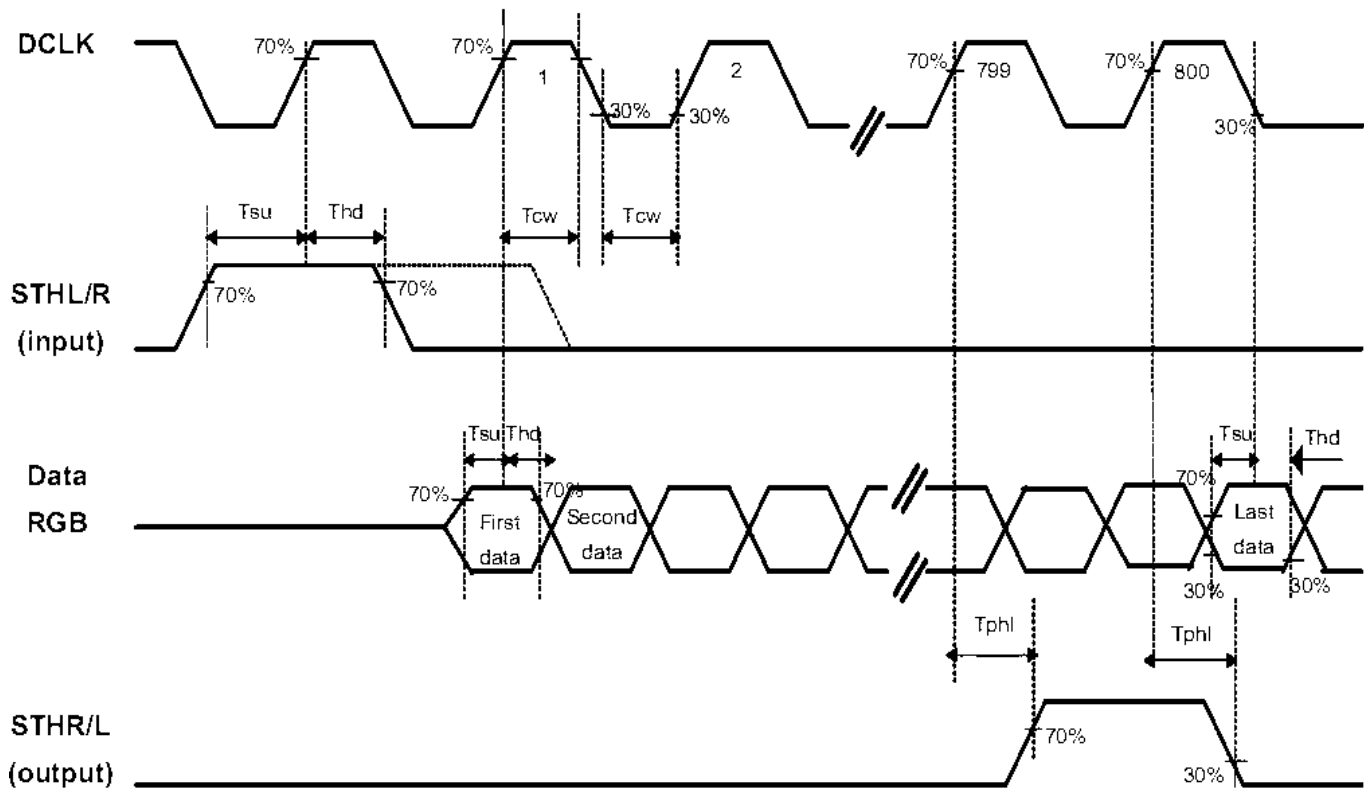


Fig.2 operation model 2

7.3. Timing Diagram2

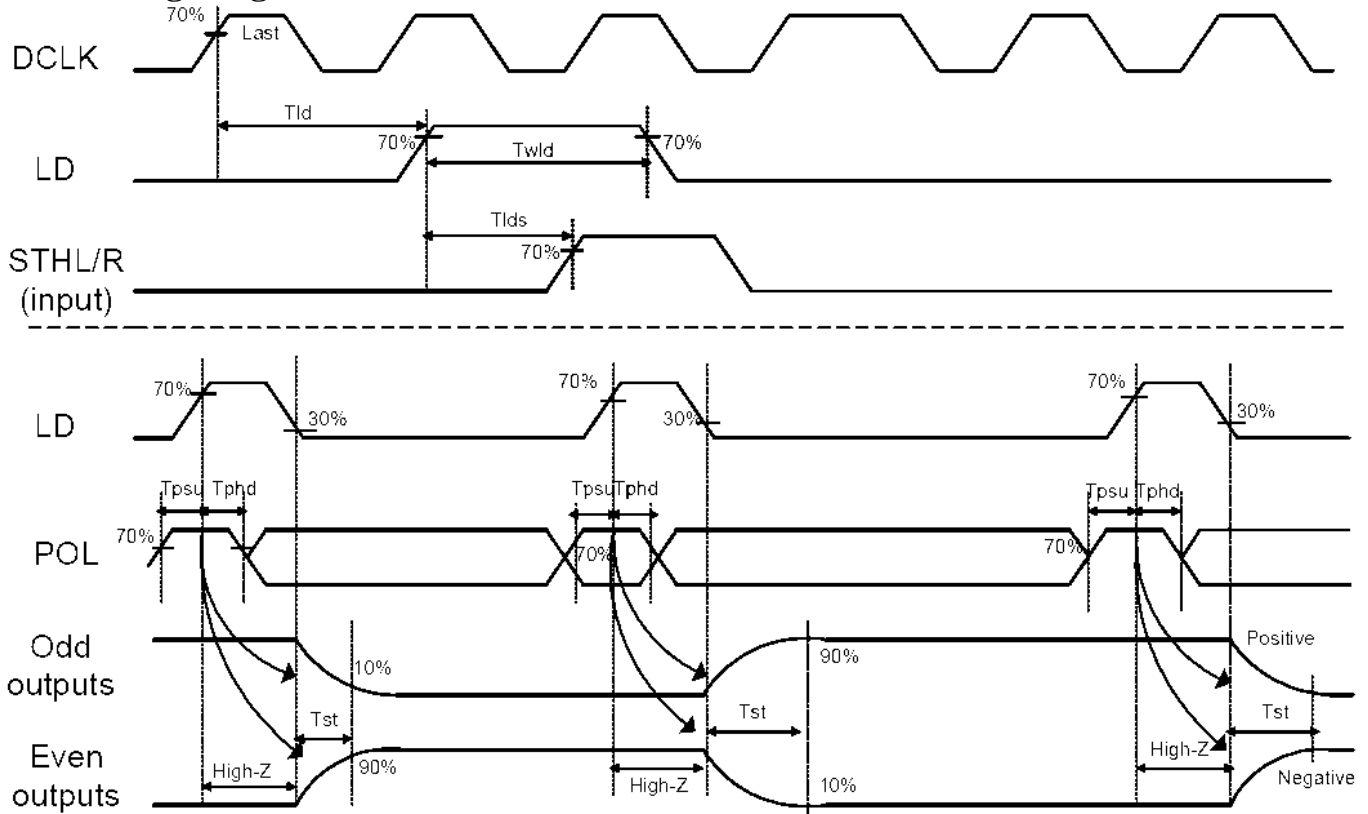


Fig.3 Horizontal timing 1

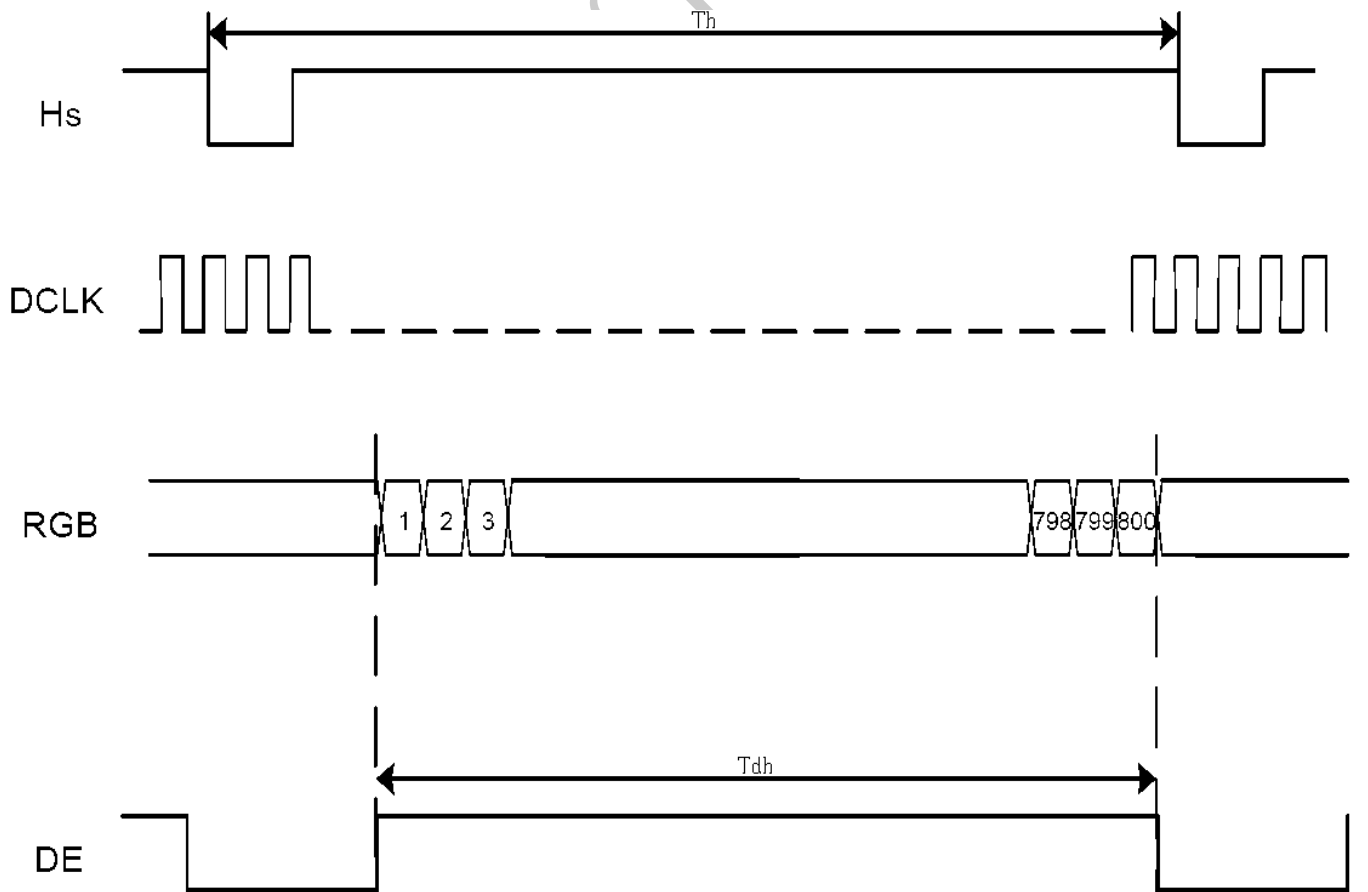


Fig.4 Horizontal timing 2

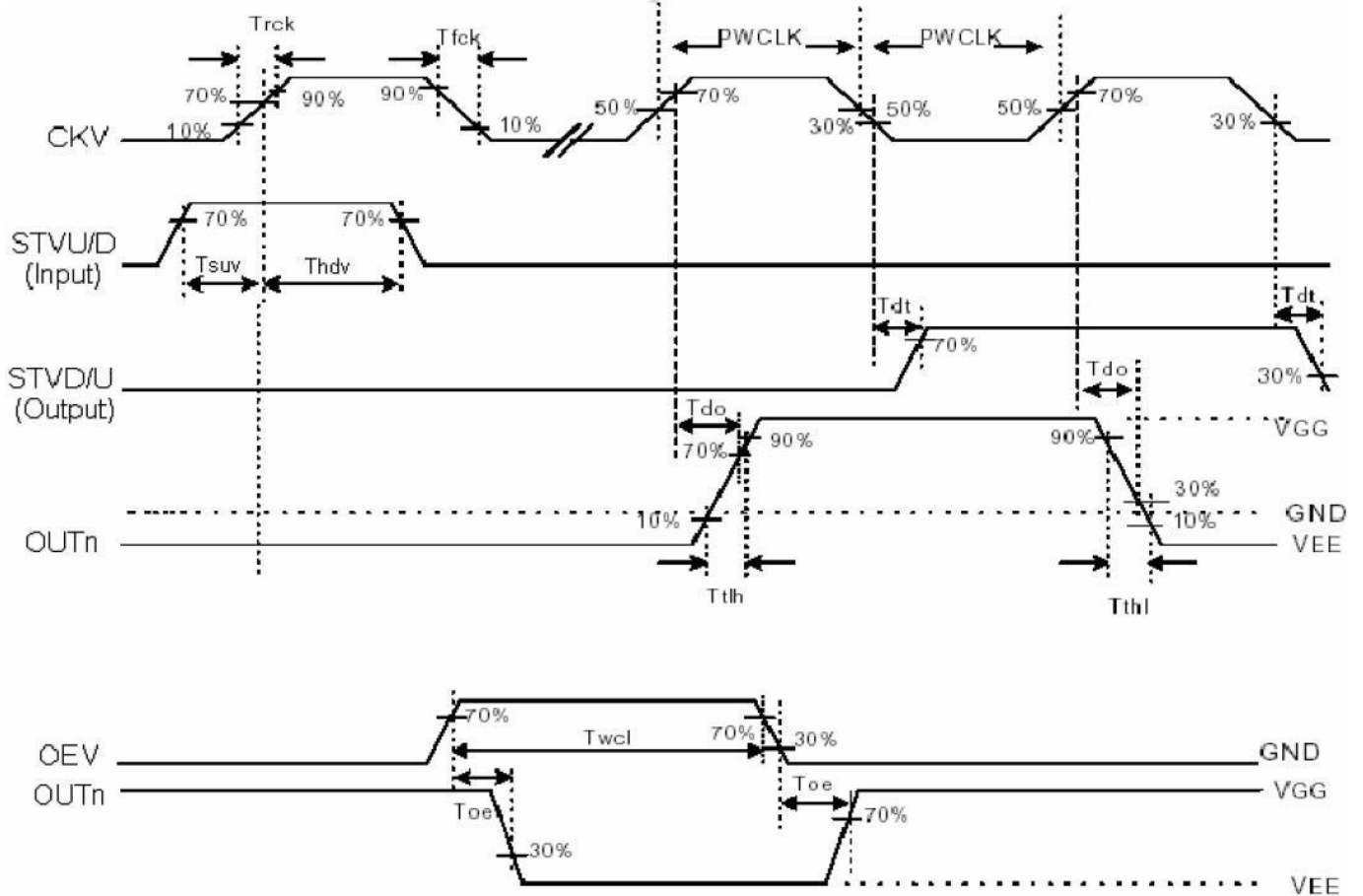


Fig.5 Vertical shift clock timing

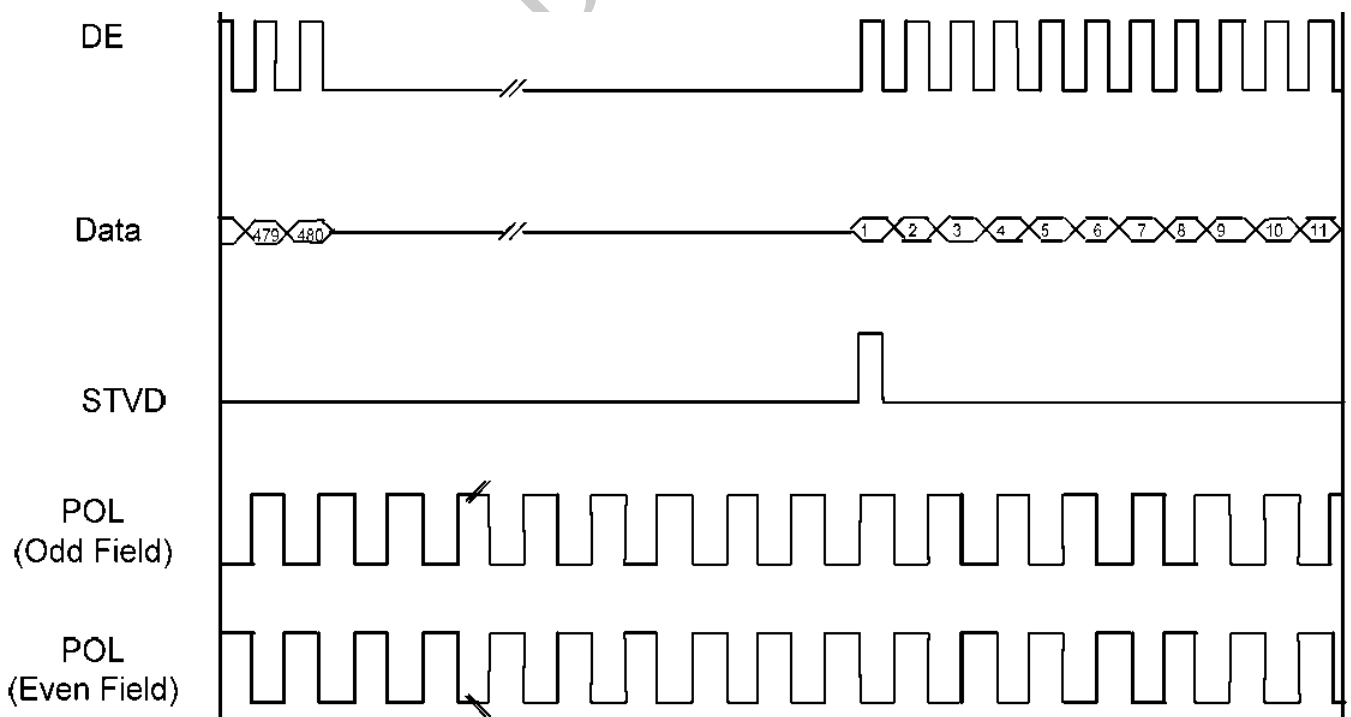


Fig.6 Vertical timing (from up to down)

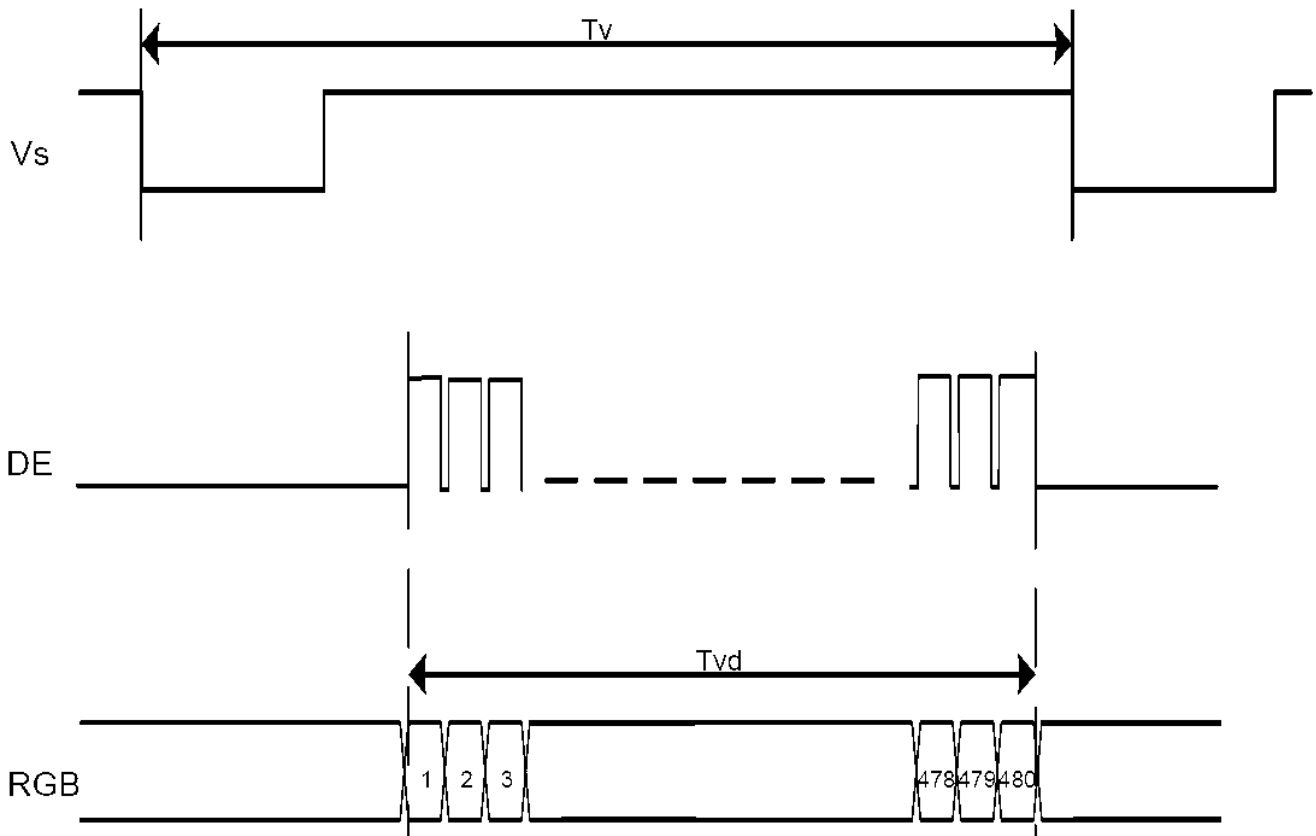


Fig.7 Vertical timing

7.4. TFT-LCD Timing controller

WF102ATIA series needs to add TFT-LCD Timing controller, TFT-LCD timing controller input signal is digital R/G/B with HS(HSYNC), VS(VSYNC) or DE. User can use the MODE pin to select input signal to be either SYNC mode or DE mode

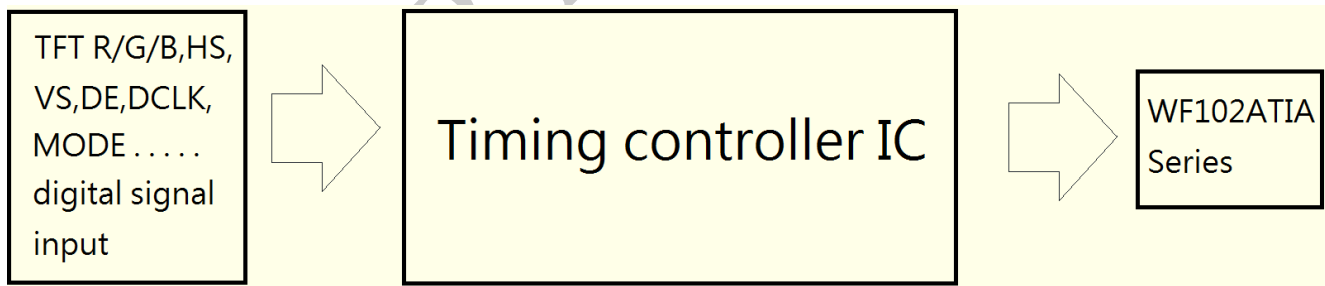


Fig.8 Example of Timing controller IC bloc

8. Optical Characteristics

TFT LCD characteristic

Item	Symbol	Condition.	Min	Typ.	Max.	Unit	Remark	
Response time	Tr	$\theta=0^\circ$ 、 $\phi=0^\circ$	-	15	30	ms	Note 3,5	
	Tf		-	20	40	ms		
Contrast ratio	CR	At optimized viewing angle	250	300	-	-	Note 4,5	
Color Chromaticity	White	Wx	$\theta=0^\circ$ 、 $\phi=0^\circ$	0.26	0.31	0.36	-	Note 2,6,7
		Wy		0.28	0.33	0.38	-	
Viewing angle (Gray Scale Inversion Direction)	Hor.	θ_R	$CR \geq 10$	55	65	-	Deg.	Note 1
		θ_L		55	65	-		
	Ver.	ϕ_T		35	45	-		
		ϕ_B		55	65	-		
Brightness	-	-	280	350	-	cd/m ²	Center of display	
Uniformity	(U)	-	70	-	-	%	Note 5	

Ta=25±2°C, IL=200mA, LED±= 8.4V/180mA (VDD=3.3V)

Note 1: Definition of viewing angle range

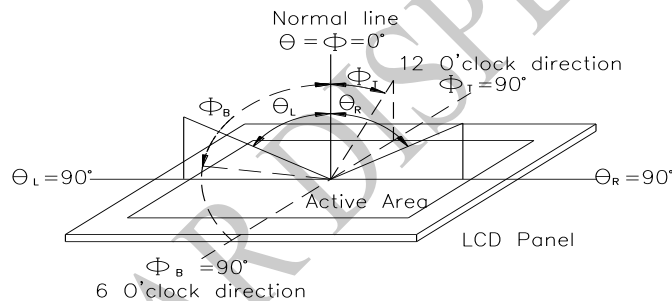


Fig.8.1. Definition of viewing angle

Note 2: Test equipment setup:

After stabilizing and leaving the panel alone at a driven temperature for 10 minutes, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7orBM-5 luminance meter 1.0° field of view at a distance of 50cm and normal direction.

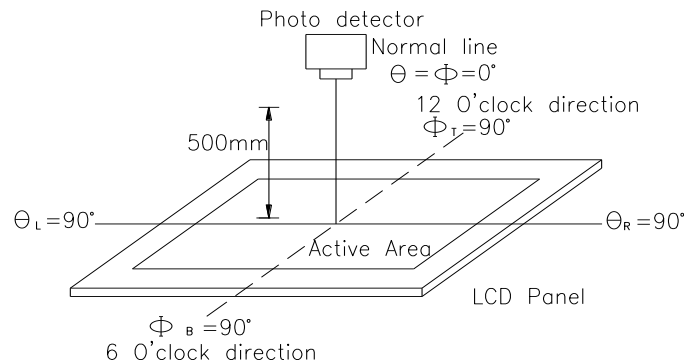
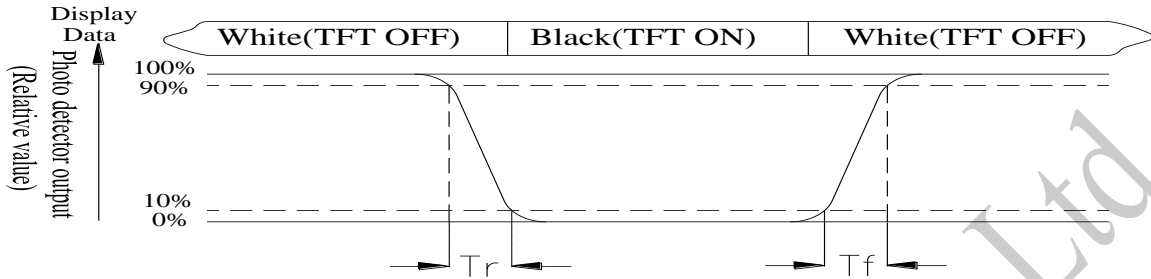


Fig. 8.2. Optical measurement system setup

Note 3: Definition of Response time:

The response time is defined as the LCD optical switching time interval between “White” state and “Black” state. Rise time, T_r , is the time between photo detector output intensity changed from 90% to 10%. And fall time, T_f , is the time between photo detector output intensity changed from 10% to 90%



Note 4: Definition of contrast ratio:

The contrast ratio is defined as the following expression.

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

Note 5: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (reference the picture in below). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) = $L_{\min}/L_{\max} \times 100\%$

L = Active area length

W = Active area width

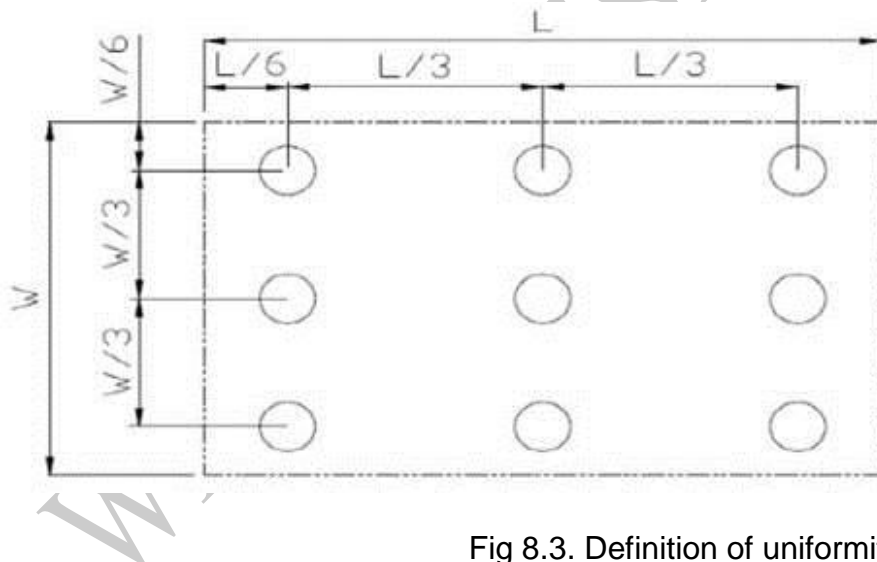


Fig 8.3. Definition of uniformity

Note 6: Definition of color chromaticity (CIE 1931)

Color coordinates measured at the center point of LCD

Note 7: Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

9.Interface

9.1. TFT LCD Panel Driving Section

FPC connector is used for the module electronics interface. The recommended model is “AF 730L-A2G1T” manufactured by P-TWO.

Pin No.	Symbol	I/O	Function	Remark
1	POL	I	Polarity selection	
2	STVD	I/O	Vertical start pulse input when U/D= H	Note 1
3	OEV	I	Output enable	
4	CKV	I	Vertical clock	
5	STVU	I/O	Vertical start pulse input when U/D= L	Note 1
6	GND	P	Power ground	
7	EDGSL	I	Select rising edge or rising/falling edge	
8	V _{CC}	P	Power supply for digital circuit	
9	V ₉	I	Gamma voltage level 9	
10	V _{GL}	P	Gate OFF voltage	
11	V ₂	I	Gamma voltage level 2	
12	V _{GH}	P	Gate ON voltage	
13	V ₆	I	Gamma voltage level 6	
14	U/D	I	Up/down selection	Note 1,2
15	V _{COM}	I	Common voltage	
16	GND	P	Power ground	
17	AV _{DD}	P	Power supply for analog circuit	
18	V ₁₄	I	Gamma voltage level 14	
19	V ₁₁	I	Gamma voltage level 11	
20	V ₈	I	Gamma voltage level 8	
21	V ₅	I	Gamma voltage level 5	
22	V ₃	I	Gamma voltage level 3	
23	GND	P	Power ground	
24	R ₅	I	Red data(MSB)	
25	R ₄	I	Red data	
26	R ₃	I	Red data	
27	R ₂	I	Red data	
28	R ₁	I	Red data	
29	R ₀	I	Red data(LSB)	
30	GND	P	Power ground	

31	GND	P	Power ground	
32	G5	I	Green data(MSB)	
33	G4	I	Green data	
34	G3	I	Green data	
35	G2	I	Green data	
36	G1	I	Green data	
37	G0	I	Green data(LSB)	
38	STHL	I/O	Horizontal start pulse input when R/L = L	Note 1
39	REV	P	Control signal are inverted or not	Note 3
40	GND	I	Power ground	
41	DCLK	I	Sample clock	
42	VCC	P	Power supply for digital circuit	
43	STHR	I/O	Horizontal start pulse input when R/L = H	Note 1
44	LD	I	Latches the polarity of outputs and switches the new data to outputs	
45	B5	I	Blue data (MSB)	
46	B4	I	Blue data	
47	B3	I	Blue data	
48	B2	I	Blue data	
49	B1	I	Blue data	
50	B0	I	Blue data (LSB)	
51	R/L	I	Right/ left selection	Note 1,2
52	V1	I	Gamma voltage level 1	
53	V4	I	Gamma voltage level 4	
54	V7	I	Gamma voltage level 7	
55	V10	I	Gamma voltage level 10	
56	V12	I	Gamma voltage level 12	
57	V13	I	Gamma voltage level 13	
58	AVDD	P	Voltage for analog circuit	
59	GND	P	Power ground	
60	VCOM	I	Common voltage	

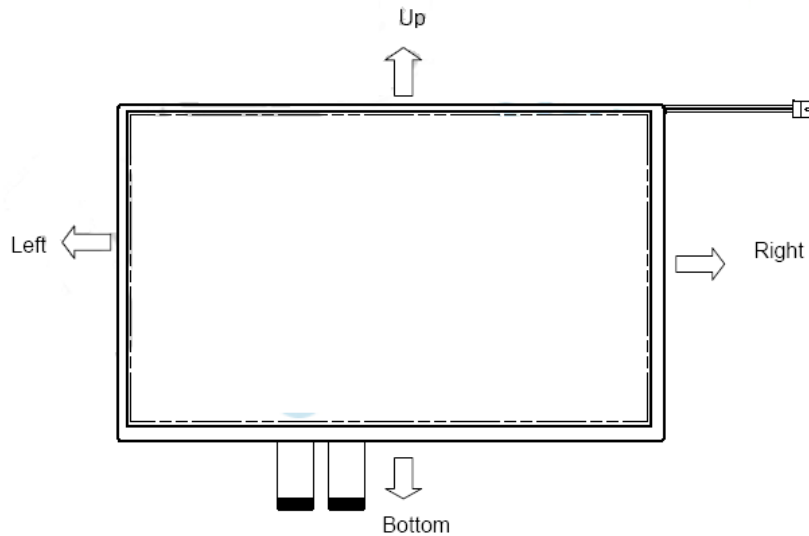
I: input, O: output, P: Power

Note 1: Selection of scanning mode

Setting of scan control input		IN/OUT state for start pulse				Scanning direction
U/D	R/L	STVD	STVU	STHR	STHL	
GND	V _{cc}	O	I	I	O	Up to down, left to right
V _{cc}	GND	I	O	O	I	Down to up, right to left
GND	GND	O	I	O	I	Up to down, right to left
V _{cc}	V _{cc}	I	O	I	O	Down to up, left to right

Note 2: Definition of scanning direction.

Refer to the figure as below:



Note 3: When REV="L", normally REV="H", these data will be inverted.

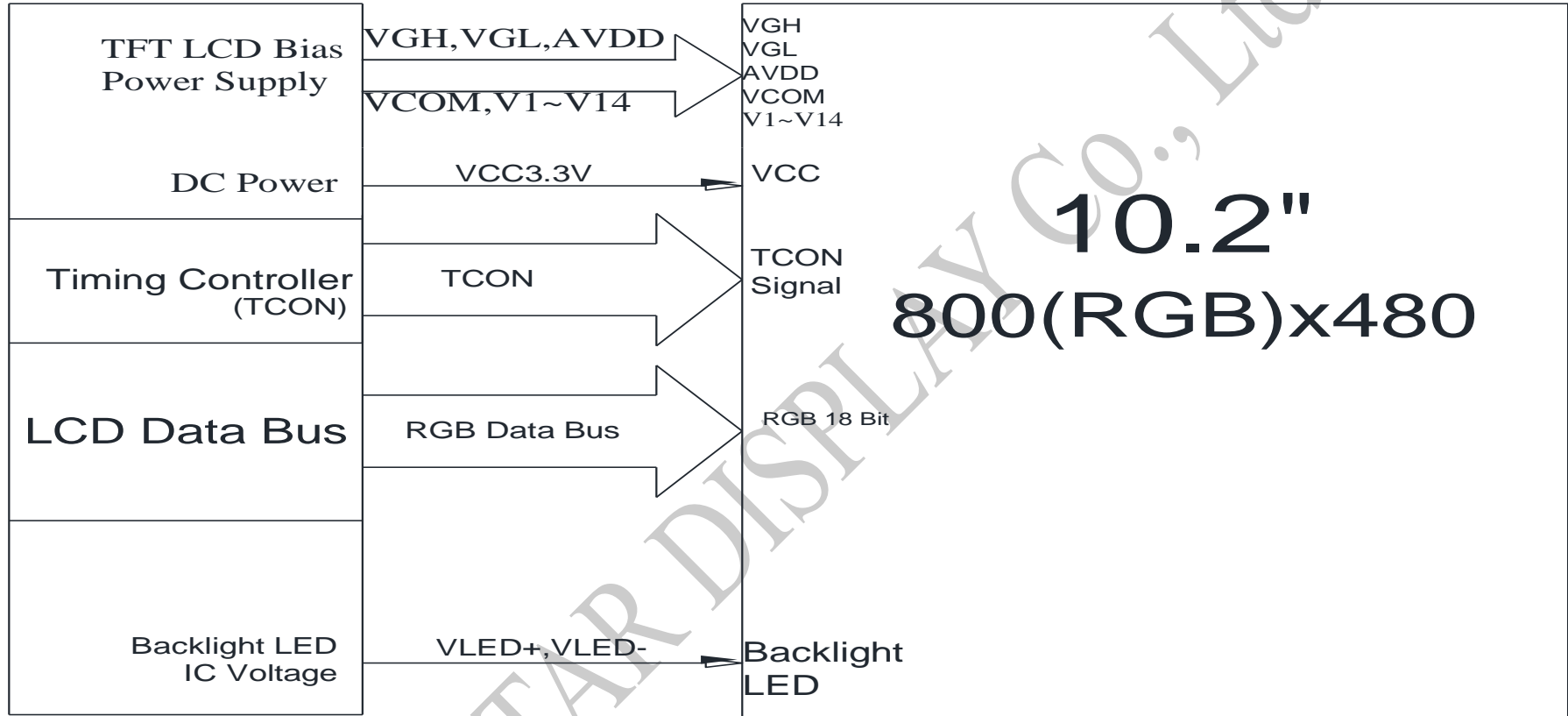
9.2. Backlight Unit Section

LED Light Bar connector is used for the the integral backlight system. The recommended model is "BHSR-02VS-1" manufactured by JST.

Pin No.	Symbol	I/O	Function	Remark
1	V _{LED+}	P	Power for LED backlight anode	Pink
2	V _{LED-}	P	Power for LED backlight cathode	White

10. Block Diagram

User Diagram



11. Reliability

Content of Reliability Test (Super Wide temperature, -30°C~85°C)

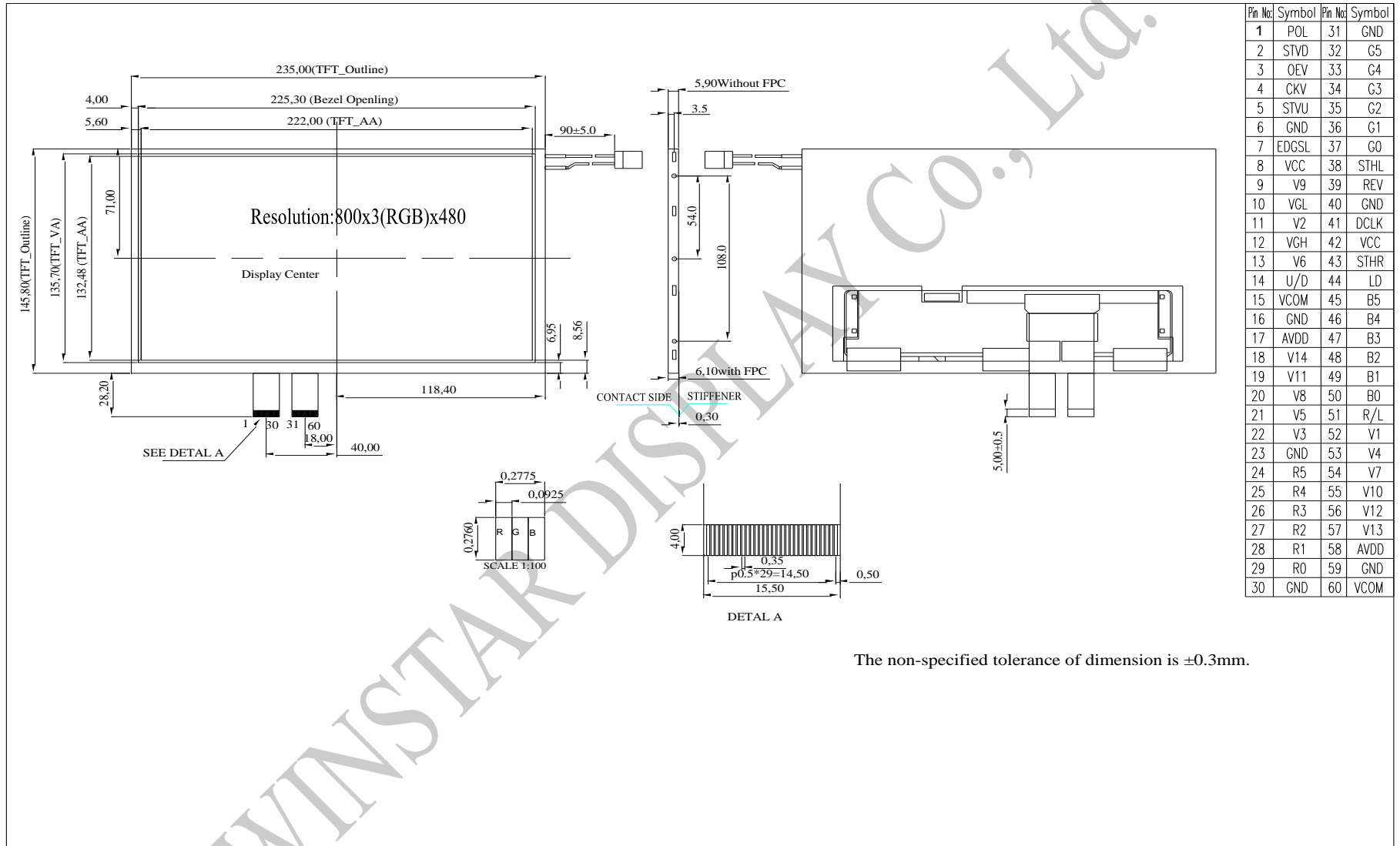
Environmental Test			
Test Item	Content of Test	Test Condition	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	85°C 200hrs	2
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30°C 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	85°C 200hrs	—
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-30°C 200hrs	1
High Temperature/ Humidity storage	The module should be allowed to stand at 60°C, 90%RH max	60°C, 90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation <div style="text-align: center;"> <p style="margin: 0;">-30°C 25°C 85°C</p> <p style="margin: 0;">30min 5min 30min</p> <p style="margin: 0;">1 cycle</p> </div>	-30°C/85°C 10 cycles	—
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude : 1.5mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X, Y, Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±600V(contact), ±800v(air), RS=330Ω CS=150pF 10 times	—

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

12. Contour Drawing





1、Panel Specification :

- 1. Panel Type : Pass NG , _____
- 2. View Direction : Pass NG , _____
- 3. Numbers of Dots : Pass NG , _____
- 4. View Area : Pass NG , _____
- 5. Active Area : Pass NG , _____
- 6. Operating : Pass NG , _____
- 7. Storage Temperature : Pass NG , _____
- 8. Others : _____

2、Mechanical

- 1. PCB Size : Pass NG , _____
- 2. Frame Size : Pass NG , _____
- 3. Material of Frame : Pass NG , _____
- 4. Connector Position : Pass NG , _____
- 5. Fix Hole Position : Pass NG , _____
- 6. Backlight Position : Pass NG , _____
- 7. Thickness of PCB : Pass NG , _____
- 8. Height of Frame to PCB : Pass NG , _____
- 9. Height of Module : Pass NG , _____
- 10. Others : Pass NG , _____

3、Relative Hole Size :

- 1. Pitch of Connector : Pass NG , _____
- 2. Hole size of Connector : Pass NG , _____
- 3. Mounting Hole size : Pass NG , _____
- 4. Mounting Hole Type : Pass NG , _____
- 5. Others : Pass NG , _____

4、Backlight Specification :

- 1. B/L Type : Pass NG , _____
- 2. B/L Color : Pass NG , _____
- 3. B/L Driving Voltage (Reference for LED) : Pass NG , _____
- 4. B/L Driving Current : Pass NG , _____
- 5. Brightness of B/L : Pass NG , _____
- 6. B/L Solder Method : Pass NG , _____
- 7. Others : Pass NG , _____



Winstar Module Number : _____

Page: 2

5、Electronic Characteristics of Module :

- 1. Input Voltage : Pass NG , _____
- 2. Supply Current : Pass NG , _____
- 3. Driving Voltage for LCD : Pass NG , _____
- 4. Contrast for LCD : Pass NG , _____
- 5. B/L Driving Method : Pass NG , _____
- 6. Negative Voltage Output : Pass NG , _____
- 7. Interface Function : Pass NG , _____
- 8. LCD Uniformity : Pass NG , _____
- 9. ESD test : Pass NG , _____
- 10. Others : Pass NG , _____

6、Summary :

Sales signature : _____

Customer Signature : _____

Date : / / _____

